



KONICA MINOLTA

Spectrophotometer **CM-25cG**

The new Standard instrument for Automotive Interior materials



A 2 in 1 instrument to measure
Colour & Gloss simultaneously

Ready for Digital Colour Data Management

Enhanced form and functions to
measure interior trims and materials

Giving Shape to Ideas

Maximum versatility and industry best accuracy levels for Automotive Interiors

A compact handheld spectrophotometer with 45°c:0° geometry and high performance 60° gloss sensor for simultaneous colour and gloss measurements of automotive interior trims and materials with a number of “world first” features.

→ A 2 in 1 spectrophotometer for simultaneous colour & gloss measurements

The CM-25cG is a portable spectrophotometer with 45°c:0° geometry and a true high performance 60° gloss-sensor. With no compromises in performance, the CM-25cG has been designed to match or exceed standards for colour and gloss measurement in a number of industries, including automotive interior materials and high visibility textiles (EN471) or coatings. The perfect circular optical system (45°c:0°) achieves high accuracy and repeatability, especially on textured or structured surfaces, regardless of measurement direction.



→ Unprecedented Inter-Instrument- and Inter-Model-Agreement

The CM-25cG was developed in close cooperation with major car markers with the aim, to reduce the exchange of physical samples with suppliers while at the same time keeping historical data, to allow the user to communicate measurement data based on absolute values enabling true “Digital Colour Data Management” throughout the value chain.

Consequently, all CM-25cG are true Close Tolerance (CT) grade instruments, and thus Konica Minolta proves once more its unsurpassed ability and expertise in optical precision technology. Highest Inter-Instrument-Agreement (IIA) levels of just ΔE^*_{ab} 0.15 as well for Inter-Model-Agreement (IMA) to the previous model define an unprecedented level of performance.

➔ Enhanced form and functions for Automotive Interior Materials

With its lightweight, sleek and ergonomic design, extremely fast measurement speed of just 1 second and optional Bluetooth® wireless data communication, the CM-25cG is perfectly suited for use in a production environment. Sample viewing port and measurement buttons on both sides of the body enhance usability under all conditions.


Changeable apertures for medium and small size allow colour and gloss measurement of small and even curved samples – another world first!

Colour: Ø8mm / Ø3mm

Gloss: Ø10mm / Ø3mm

Sample 0001 No Name	
0003 No Name	
10°/D65 10°/F11	
ΔL^*	-0.57
Δa^*	-0.04
Δb^*	-0.07
ΔE^*_{ab}	0.58
ΔGU	0.18
HI	0.00

Sample 0001 No Name	
0003 No Name	
10°/D65 10°/F11	
ΔL^*	-0.57
Δa^*	-0.04
Δb^*	-0.07
ΔGU	0.18
ΔL^*	2
Δb^*	2
ΔGU	1
Δa^*	1
Tolerance line ①-②	

Sample 0001 No Name	
0003 No Name	
	
Pass	
2016/09/02 09:46:27	
0001 No Name	



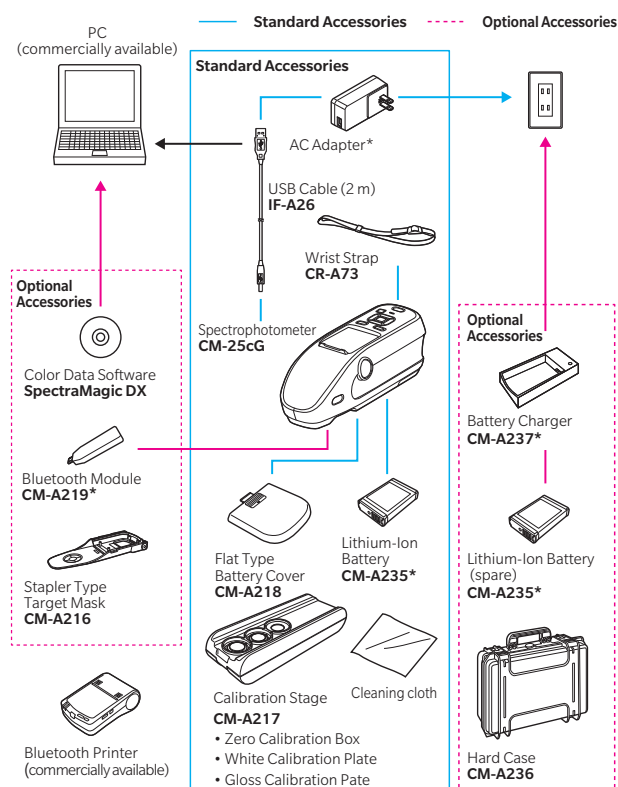
➔ Colour Display

The CM-25cG has a built-in 2.7" color LCD allowing measurement values to be evaluated numerically and graphically or just as PASS/FAIL message against a defined standard.

Main specifications

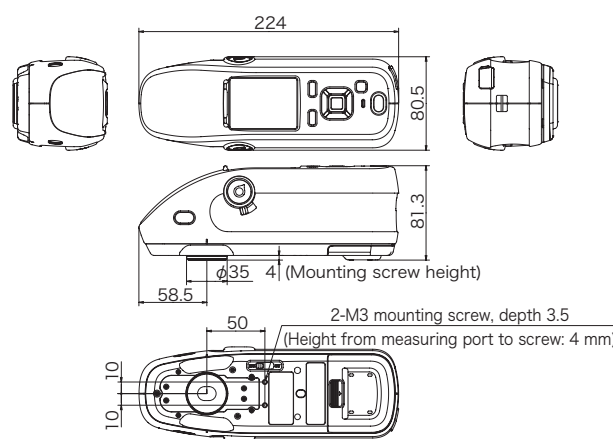
System diagram

Model	Spectrophotometer CM-25cG																																				
Color	<tr> <td>Illumination/viewing system</td> <td>45°c:0°</td> </tr> <tr> <td>Detector</td> <td>Dual 40-element silicon photodiode arrays</td> </tr> <tr> <td>Spectral separation device</td> <td>Planar diffraction grating</td> </tr> <tr> <td>Wavelength range</td> <td>360-740 nm</td> </tr> <tr> <td>Wavelength pitch</td> <td>10 nm</td> </tr> <tr> <td>Half bandwidth</td> <td>Approx. 10 nm</td> </tr> <tr> <td>Measurement range</td> <td>0-175 %; Output/display resolution: 0.01 %</td> </tr> <tr> <td>Light source</td> <td>Pulsed xenon lamp</td> </tr> <tr> <td>Measurement/illumination area</td> <td>MAV: Ø8 mm/12×16 mm, SAV: Ø3 mm /12×16 mm</td> </tr> <tr> <td>Repeatability</td> <td>Chromaticity value: Standard deviation within ΔE*ab 0.04 (When a white calibration plate is measured 30 times at 10-second intervals after white calibration)</td> </tr> <tr> <td>Inter-instrument agreement</td> <td>Within ΔE*ab 0.15 (Typical)(MAV) (Based on 12 BCRA Series II color tiles compared to values measured with a master body under Konica Minolta standard measurement conditions)</td> </tr> <tr> <td>Observer</td> <td>2° or 10° Standard Observer</td> </tr> <tr> <td>Illuminant</td> <td>A,C,D50,D65,F2,F6,F7,F8,F10,F11,F12,ID50,ID65,User illuminant (simultaneous evaluation with two illuminants possible)</td> </tr> <tr> <td>Displayed data</td> <td>Spectral values/graph, colorimetric values/graph, color-difference values/graph, pass/fail judgement, pseudocolor</td> </tr> <tr> <td>Colorimetric data</td> <td>L*a*b*, L*C*h, Hunter Lab, Yxy, XYZ, and colour differences in these spaces; Munsell</td> </tr> <tr> <td>Indexes</td> <td>Mi, Wi (ASTM E313), Yi (ASTM E313, ASTM D1925), ISO Brightness (ISO2470), W/Tint (CIE)</td> </tr> <tr> <td>Color-difference formula</td> <td>ΔE*ab (CIE 1976), ΔE*94 (CIE 1994), ΔE00 (CIE DE2000), CMC (l:c), ΔE (Hunter)</td> </tr> <tr> <td>Standard compliance</td> <td>CIE No.15, ISO 7724/1, ASTM E179, DIN 5033 part7, JIS Z8722</td> </tr>	Illumination/viewing system	45°c:0°	Detector	Dual 40-element silicon photodiode arrays	Spectral separation device	Planar diffraction grating	Wavelength range	360-740 nm	Wavelength pitch	10 nm	Half bandwidth	Approx. 10 nm	Measurement range	0-175 %; Output/display resolution: 0.01 %	Light source	Pulsed xenon lamp	Measurement/illumination area	MAV: Ø8 mm/12×16 mm, SAV: Ø3 mm /12×16 mm	Repeatability	Chromaticity value: Standard deviation within ΔE*ab 0.04 (When a white calibration plate is measured 30 times at 10-second intervals after white calibration)	Inter-instrument agreement	Within ΔE*ab 0.15 (Typical)(MAV) (Based on 12 BCRA Series II color tiles compared to values measured with a master body under Konica Minolta standard measurement conditions)	Observer	2° or 10° Standard Observer	Illuminant	A,C,D50,D65,F2,F6,F7,F8,F10,F11,F12,ID50,ID65,User illuminant (simultaneous evaluation with two illuminants possible)	Displayed data	Spectral values/graph, colorimetric values/graph, color-difference values/graph, pass/fail judgement, pseudocolor	Colorimetric data	L*a*b*, L*C*h, Hunter Lab, Yxy, XYZ, and colour differences in these spaces; Munsell	Indexes	Mi, Wi (ASTM E313), Yi (ASTM E313, ASTM D1925), ISO Brightness (ISO2470), W/Tint (CIE)	Color-difference formula	ΔE*ab (CIE 1976), ΔE*94 (CIE 1994), ΔE00 (CIE DE2000), CMC (l:c), ΔE (Hunter)	Standard compliance	CIE No.15, ISO 7724/1, ASTM E179, DIN 5033 part7, JIS Z8722
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Measurement time	Approx. 1 seconds (to data display/output)																																				
Minimum measurement interval	Approx. 2 seconds																																				
Battery performance	Approx. 3,000 measurements/charge (Stand-alone measurement at 10-second intervals at 23 °C) Approx. 1,000 measurements/charge (When using Bluetooth® communication)																																				
Displayed languages	Japanese, English, German, French, Italian, Spanish, Chinese (Simplified), Portuguese, Russian, Turkish, Polish																																				
Display	2.7-inch TFT colour LCD																																				
Interfaces	USB2.0, Bluetooth (Option)																																				
Data memory	Target data: 2,500 measurements; Sample data: 7,500 measurements																																				
Power	Rechargeable lithium-ion battery, USB bus power																																				
Charging time	Approx. 6 hours when no charge remains																																				
Operation temperature/humidity range	5-40 °C, relative humidity is 80% or less (at 35°C) with no condensation																																				
Storage temperature/humidity range	0-45 °C, relative humidity is 80% or less (at 35°C) with no condensation																																				
Size (L×W×H)	224 x 81 x 81 mm																																				
Weight	Approx. 600 g (including battery)																																				



*Not available in all areas.

Dimensions (Unit: mm)



SAFETY PRECAUTIONS

For correct use and for your safety, be sure to read the instruction manual before using the instrument.

- Always connect the instrument to the specified power supply voltage. Improper connection may cause a fire or electric shock.
- Be sure to use the specified batteries. Using improper batteries may cause a fire or electric shock.

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- The specifications and appearance shown herein are subject to change without notice.

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Konica Minolta Sensing Americas, Inc.
Konica Minolta Sensing Europe B.V.

Konica Minolta (CHINA) Investment Ltd.

Konica Minolta Sensing Singapore Pte Ltd.
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Osaka, Japan
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 Belgium Office
 Nordic Office
 SE Sales Division
 Beijing Office
 Guangzhou Office
 Chongqing Office
 Qingdao Office
 Wuhan Office

Optics Company, Korea
 Optics Company, Sensing Business
 Thailand Representative Office

Phone: 888-473-2656 (in USA), 201-236-4300 (outside USA),
 Nieuwegein, Netherland
 München, Germany
 Roissy CDG, France
 Warrington, United Kingdom
 Cinisello Balsamo, Italy
 Dietikon, Switzerland
 Wrocław, Poland
 Zaventem, Belgium
 Västra Frölunda, Sweden
 Shanghai, China
 Beijing, China
 Guangzhou, China
 Chongqing, China
 Shandong, China
 Hubei, China
 Singapore
 Goyang-si, Korea
 Bangkok, Thailand

Phone: +31 (0) 30 248-1193
 Phone: +49 (0) 89 4357 156 0
 Phone: +33 (0) 1 80-11 10 70
 Phone: +44 (0) 1925 467300
 Phone: +39 028 49488.00
 Phone: +41 (0) 43 322-9800
 Phone: +48 (0) 71 734 52-11
 Phone: +32 (0) 2 7170-933
 Phone: +46 (0) 31 7099464
 Phone: +86-(0) 21-5489 0202
 Phone: +86-(0) 10-8522 1551
 Phone: +86-(0) 20-3826 4220
 Phone: +86-(0) 23-6773 4988
 Phone: +86-(0) 532-8079 1871
 Phone: +86-(0) 27-8544 9942
 Phone: +65 6563-5533
 Phone: +82 (0) 2-523-9726
 Phone: +66-2361-3730

Fax: 201-785-2482
 Fax: +31 (0) 30 248-1280
 Fax: +49 (0) 89 4357 156 99
 Fax: +33 (0) 1 80 11 10 82
 Fax: +44 (0) 1925 711143
 Fax: +39 02849488.30
 Fax: +41 (0) 43 322-9809
 Fax: +48 (0) 71 734 52 10
 Fax: +32(0)2 7170-977

Fax: +86-(0) 21-5489 0005
 Fax: +86-(0) 10-8522 1241
 Fax: +86-(0) 20-3826 4223
 Fax: +86-(0) 23-6773 4799
 Fax: +86-(0) 532-8079 1873
 Fax: +86-(0) 27-8544 9991
 Fax: +65 6563-9721
 Fax: +82 (0) 31-995-6511
 Fax: +66-2361-3771

LOYD'S REGISTER LRQA
 ISO 9001
 Certificate No. YKA 0837 154
 Registration Date: March 3, 1995

CERTIFIED MANAGEMENT SYSTEM
 ISO 14001
 Certificate No. JQA-E-80027
 Registration Date: March 12, 1997