

1266 Non-Sanding Primer

Technical Data Sheet

Revision date: July 2018

Chemical Bonding Product

- Permanently Tacky
- Adhesion Promoter



Fiberglass Treatment

Use when sanding is not an option





PRODUCT DESCRIPTION

1266 Fiberglass Treatment is intended for application directly to the fiberglass in place of sanding when applying antifouling paint to the bottom of a vessel.



PRODUCT INFORMATION

Colors: Red

Finish/Sheen: Flat
Converter: One Pack
Copper Content: N/A
Solids by Volume: 3%
Solids by Weight: 4%
Mix Ratio: One Pack

Shipping Weight: 7 Lbs. (3.17515 kg)

Flash Point: 81° F (21° C) VOC: +500 Grams/Liter

Film Thickness: .3-.5 mils wet film thickness $(7.6-12.7 \mu)$

0.01-0.02 mils dry film thickness ($0.25-0.51 \mu$)

Recommended Coats: 1

Theoretical Coverage: 2,406 sq. ft./gallon (223.52471 m²) at 0.02

mil (0.51 μ) dry film thickness

APPLICATION DETAILS

Method: Brush, Roller or Spray. Apply .5 mils wet (12.7μ)

Induction Time: Not Applicable

Thinner: Sea Hawk 2033 Cleaner: Sea Hawk 2033 Pot Life: Not Applicable

OVERCOATING INTERVAL

Drying Time (Hrs)

Substrate Temp.	Overcoating Time		Launch
Temp F° (C°)	Min	Max	Min
73°F (23°C)	1 hrs	N/A	12 hrs

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EQUIPMENT

Brush: China Bristle

Roller: Solvent Resistant Roller Cover 3/8" (10 mm) pile smooth to medium Prewash Roller Cover to

remove loose fibers prior to use.

AIRLESS

Spray: Minimum 28:1 ratio pump; 0.021"-0.026" (0.53-0.66 mm) orifice tip; 3/8" (10 mm) ID high-pressure material hose; 90 PSI line pressure; 60 mesh filter.

THINNING

N/A

CLEANUP

Clean all equipment immediately after use with Sea Hawk 7130. It is a good practice to periodically flush out spray equipment during the course of the day. Frequency should depend upon amount sprayed, temperature, elapsed time including delay, etc.

Safety

Prior to use, obtain and consult the "Safety Data Sheet" of this product for health and safety information. Read and observe all precautionary notices on container labels

Surface Preparation

Paint only clean, dry surfaces. Remove all grease, oil, wax, or other foreign material using SeaHawk S-80, S-90, or detergent washing. (SSPC-SPI).

New Construction: Dependent on yard procedures, consult your Sea Hawk Representative.

Limitations

Apply in good weather when air and surface temperatures are above 50°F (10°C). Surface temperature must be a least 50°F (10°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40° and 100°F (4-38°C).

Prolonged atmospheric exposure of this product may detract from performance.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. As application, environmental and design factors can vary significantly due care should be exercised in the selection, verification of performance, and use of the coating.