



# HYSION 海雄机械

## PLASTIC INJECTION MOLDING MACHINE



### PET Plastic Injection Molding Equipment

**Technical parameters:**

MODEL: HXF 288PET			
TECHNICAL PARAMETER TABLE			
INJECTION UNIT	SCREW DIAMETER	mm	65
	SCREW L/D RATIO	L/D	25
	INJECTION CAPACITY (THEORETICAL)	cm <sup>3</sup>	830
	INJECTION WEIGHT (PS)	g	871
	INJECTION PRESSURE	MPa	143
	INJECTION RATE	g/s	364
	PLASTICIZING CAPACITY	g/s	59
	SCREW SPEED	rpm	160
CLAMPING UNIT	CLAMP FORCE	KN	2880
	OPEN STROKE	mm	550
	MAX. MOULD HEIGHT	mm	600
	MIN. MOULD HEIGHT	mm	230
	SPACE BWTWEEN TIE-BARS (W×H)	mm	570×570
	EJECTOR FORCE	KN	80
	EJECTOR STROKE	mm	150

**Ningbo Jiangdong HYSION Machinery Co., Ltd.**

**Address:** No.36 Yongjiang South Road, Beilun District, Ningbo, Zhejiang, China

**Tel:** 86-574-27858986

**Fax:** 86-574-27858980

**Email:** [haixiongmac@gmail.com](mailto:haixiongmac@gmail.com)

[geweicun@163.com](mailto:geweicun@163.com)

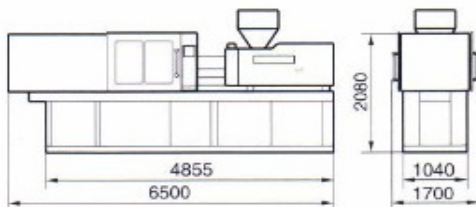
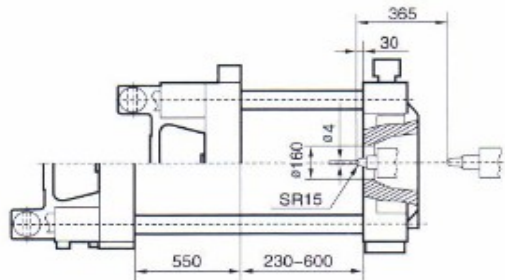
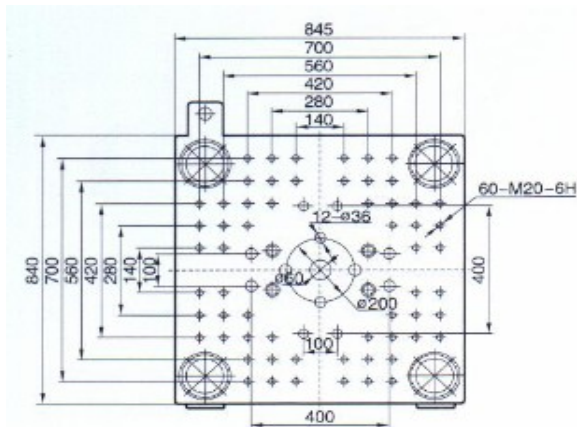


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	<b>EJECTOR NUMBER</b>	<b>n</b>	<b>13</b>
<b>OTHERS</b>	<b>PUMP PRESSURE</b>	<b>MPa</b>	<b>16</b>
	<b>MOTOR POWER</b>	<b>KW</b>	<b>30</b>
	<b>HEATING POWER</b>	<b>KW</b>	<b>22.7</b>
	<b>MACHINE DIMENSION (L×W×H)</b>	<b>m</b>	<b>6.5×1.7×2.08</b>
	<b>MACHINE WEIGHT</b>	<b>t</b>	<b>9</b>

### PET Plastic Injection Molding Equipment Dimensions :



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