



HYSION 海雄机械

PLASTIC INJECTION MOLDING MACHINE



PET Bottle Injection Molding Machinery (HXF 366)

Technical Parameters:

MODEL: HXF 366PET			
TECHNICAL PARAMETER TABLE			
INJECTION UNIT	SCREW DIAMETER	mm	75
	SCREW L/D RATIO	L/D	25
	INJECTION CAPACITY (THEORETICAL)	cm ³	1502
	INJECTION WEIGHT(PS)	g	1577
	INJECTION PRESSURE	MPa	137
	INJECTION RATE	g/s	376
	PLASTICIZING CAPACITY	g/s	56
	SCREW SPEED	rpm	150
CLAMPING UNIT	CLAMP FORCE	KN	3660
	OPEN STROKE	mm	660
	MAX. MOULD HEIGHT	mm	750
	MIN. MOULD HEIGHT	mm	250
	SPACE BWTWEEN TIE-BARS (W×H)	mm	670×670
	EJECTOR FORCE	KN	90
EJECTOR STROKE	mm	160	

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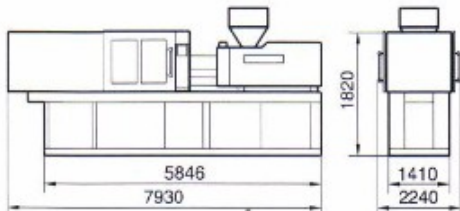
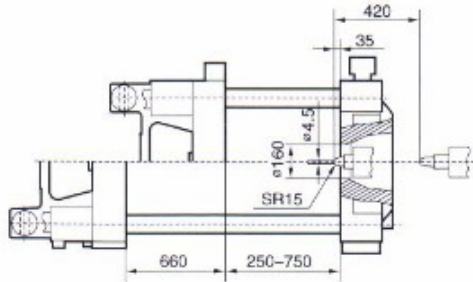
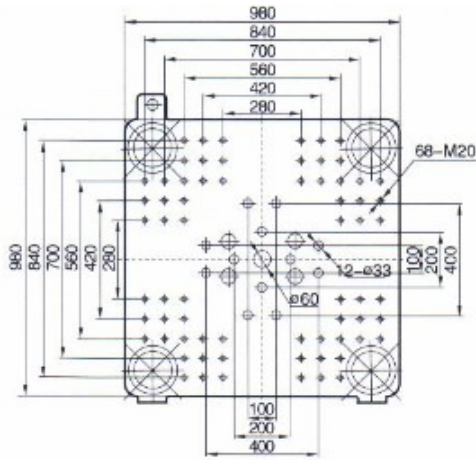


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	EJECTOR NUMBER	n	13
OTHERS	PUMP PRESSURE	MPa	16
	MOTOR POWER	KW	37
	HEATING POWER	KW	24.73
	MACHINE DIMENSION (L×W×H)	m	7.93×1.82×2.24
	MACHINE WEIGHT	t	12

PET Bottle Injection Molding Machinery Dimensions



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