



# HYSION 海雄机械

## PLASTIC INJECTION MOLDING MACHINE



### HXF 406 PET Plastic Injection Molder

#### Technical Parameters

MODEL: HXF 406PET			
TECHNICAL PARAMETER TABLE			
INJECTION UNIT	SCREW DIAMETER	mm	80
	SCREW L/D RATIO	L/D	25
	INJECTION CAPACITY (THEORETICAL)	cm <sup>3</sup>	1859
	INJECTION WEIGHT(PS)	g	1951
	INJECTION PRESSURE	MPa	152
	INJECTION RATE	g/s	446
	PLASTICIZING CAPACITY	g/s	70
	SCREW SPEED	rpm	140
CLAMPING UNIT	CLAMP FORCE	KN	4060
	OPEN STROKE	mm	700
	MAX. MOULD HEIGHT	mm	800
	MIN. MOULD HEIGHT	mm	280
	SPACE BWTWEEN TIE-BARS (W×H)	mm	720×720
	EJECTOR FORCE	KN	125

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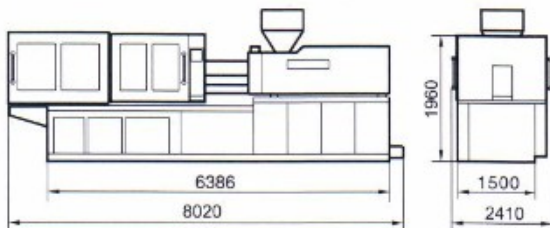
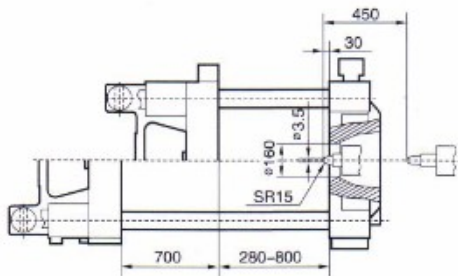
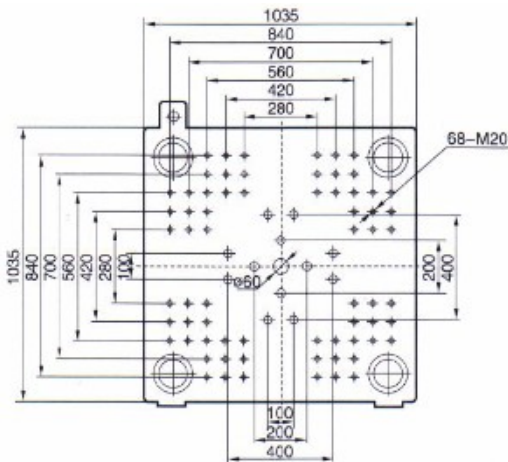


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## PLASTIC INJECTION MOLDING MACHINE

	EJECTOR STROKE	mm	160
	EJECTOR NUMBER	n	13
OTHERS	PUMP PRESSURE	MPa	16
	MOTOR POWER	KW	37
	HEATING POWER	KW	31.15
	MACHINE DIMENSION (L×W×H)	m	8.02×1.96×2.41
	MACHINE WEIGHT	t	14.2

### HXF 406 PET Plastic Injection Molder Dimensions



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