



Simultaneous ICP Atomic Emission Spectrometers





BEST for all laboratories

ICPE-9800 Series of simultaneous ICP atomic emission spectrometers are next-generation systems that offer the superior accuracy necessary to simultaneously and quickly analyze multiple elements regardless of their concentration levels. They also feature user-friendly software that makes analysis easy. Furthermore, the systems reduce analysis costs while providing the highest performance levels in the industry. ICPE-9800 Series systems represent the ultimate in ICP atomic emission spectrometry for environmental, pharmaceutical, food, chemical, metal, and other fields.









Chemical/ Petrochemical



Food

Environmental





Simultaneous ICP Atomic Emission Spectrometers

ICPE-9800 Series



ICPE-9810 Axial ICPE-9820 Axial/Radial

Food Products/ Agriculture

- Enhanced throughput
- Optimal methods
- Reduced operating costs



Regulations addressing hazardous elements have become increasingly stringent, as the demand grows for food safety. Moreover, labeling that lists the nutritional content of foods, in accordance with defined nutrition labeling standards, is now mandatory in many places. Such labeling generally includes minerals and other components that

support a balanced diet and an individual's health. In the area of food products, it has become increasingly important for analytical instruments to efficiently produce highly reliable data over a broad range of concentrations, whether the targets are trace hazardous elements or highly concentrated elements such as minerals.

With the ICPE-9800 Series

- · Achieves a broad dynamic range from ppb to percent order due to axial and radial views. This allows comprehensive analysis of a broad range of concentrations all at once, thus enhancing throughput.
- The all-wavelengths acquisition system detects the influence of the matrix, and always offers the optimal method. Accurate analysis values can be acquired at great speed.
- Shimadzu's proprietary features (Eco mode, Mini-torch system, and Vacuum spectrometer) result in greatly reduced consumption of argon gas.

Simultaneous analysis of elements in cheese and drinking water

Element	Pb	Cd	Fe	Mn	к	Mg	Na	Ca	
Cheese decomposition solution mg/L		< 0.001	< 0.0003	0.04	0.007	23.0	11.7	469	337
View orientation	Axial	Axial	Axial	Axial	Radial	Radial	Radial	Radial	
Drinking water	mg/L	< 0.001	< 0.0003	0.06	0.005	0.70	2.95	4.48	12.5
View orientation	Axial	Axial	Axial	Axial	Axial	Axial	Radial	Radial	

Environment/ Tap Water/Waste Water , High sensitivity

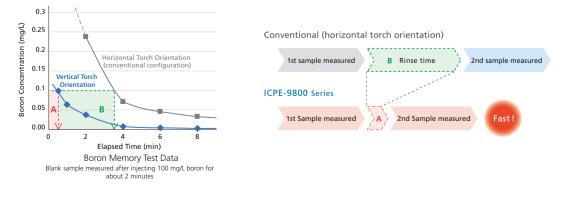
▶ Reduced analysis times Superior stability over long periods



The environmental field requires robust, high-sensitivity analysis capable of complying with regulations in order to always meet the stringent target values that have been established to assure the safety of the water supply and protect the environment. Moreover, in laboratories where more than 100 samples are processed per day, increasing the throughput and saving energy are issues of concern.

With the ICPE-9800 Series

- Offering the highest level of robustness, the sample injection system (vertical torch orientation) is designed to minimize torch clogging and memory effects. Even with boron, which tends to produce memory effects, measurements can be repeated with short rinse times, thus resulting in a shorter analysis time.
- · The axial view has been optimized in order to provide the utmost in sensitivity.
- Realize an even higher level of sensitivity by making use of the optional ultrasonic nebulizer or a hydride generator.



Medical/ Pharmaceutical

High sensitivity

Automatic correction for spectral interference

utical No need for oxygen when introducing organic solvents 21 CFR Part 11 support



Plans are proceeding for the establishment of the ICH Q3D guideline, which aims at harmonization among the regulatory authorities in Japan, the U.S., and the EU concerning the analysis of elemental impurities in drugs. It is expected that regulations by individual authorities will be accordingly revised. As part of the guality control measures for pharmaceuticals, detection limits must

meet the stringent permitted daily exposure (PDE) values. Validation is also important to guarantee the reliability of analysis values. Moreover, measuring organic solvents, such as DMF, that are commonly used for the dissolution of samples requires simplicity and stability. Support for the management of electronic data in compliance with 21 CFR Part 11 is also necessary.

With the ICPE-9800 Series

- Highly sensitive, large, 1-inch CCD detector satisfies strict detection limit requirements. In addition to being highly sensitive, the instrument always acquires data for all wavelengths. This makes it easy to quickly confirm the effect of matrix interference when analyzing tablets or capsules with matrices such as titanium oxide.
- The torch is designed to resist the adhesion of carbon, thereby allowing the direct analysis of organic solvent samples without introducing oxygen. This realizes stable analysis without the expenditure of extra costs or time.
- Support for 21 CFR Part 11 data management is provided by ICPEsolution software*.

Element	Oral PDE	Permissible Concentration	Concentration after Processing	Additive Concentration	Measured Value (in tablet)	Recovery of Additive	Tablet Conversion Detection Limit (3ơ)	
	µg/day	ug/g	µg/mL	µg/mL	µg/g	%	µg/g	
As	15	75	1.5	0.5	<dl< td=""><td>107</td><td>0.5</td></dl<>	107	0.5	
Cd	5	25	0.5	0.1	<dl< td=""><td>100</td><td>0.007</td></dl<>	100	0.007	
Hg	30	150	3	1	<dl< td=""><td>101</td><td>0.1</td></dl<>	101	0.1	
Pb	5	25	0.5	0.1	<dl< td=""><td>98</td><td>0.07</td></dl<>	98	0.07	

Analysis of ICH Q3D Guideline for Elemental Impurities in Drug Products by ICP-AES

• PDE: ICH Q3D step4 draft

For analysis results covering all 24 elements refer to refer to relevant Application News No. J99

* Supports laboratory network ICPEsolution for 21 CFR Part 11

Complete compliance with regulations concerning electronic record keeping and electronic signatures, such as 21 CFR Part 11, and regulations stipulated by Japan's Ministry of Health, Labour and Welfare, is provided by the Part 11 compliant version of ICPEsolution (optional). Additionally, since the software supports laboratory networking, a server PC can be used to integrally manage the measurement results from a broad variety of analytical instruments in a laboratory, including HPLC, GC, GCMS, LCMS, UV, FTIR, balances, TOC, thermal analyzers, and particle size analyzers, as well as products from other manufacturers.



Chemicals/ Petrochemicals

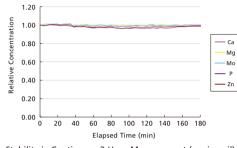
- Stable injection of organic solvent samples
 - and high-salt samples
- Als • User-friendly software • Reduced operating costs



In the chemical field, ICP-AES is used for a broad range of analysis in order to manage trace amounts of hazardous metals in the manufacturing process, manage additive elements essential to the functionality of a product, and manage the environment of the entire factory. Therefore, it is desirable to have a robust, highly stable system able to reliably accept the injection of a broad variety of samples, regardless of the type of solvent (aqueous/organic) or the presence of matrices. It is also important to simplify processes and reduce costs, which enhances the productivity of daily quality control work.

With the ICPE-9800 Series

- The vertical orientation of the torch, which reduces memory effects, ensures stable analysis results even for samples with high concentrations of acids or salts, or for a variety of organic solvents.
- With greatly enhanced usability, the latest software (ICPEsolution) makes everyday analysis even easier and simpler.
- Shimadzu's proprietary features (Eco mode, Mini-torch system, and Vacuum spectrometer) result in greatly reduced consumption of argon gas.



Stability in Continuous 3-Hour Measurement (engine oil)

Metals/Mining/ Electrical and Electronic

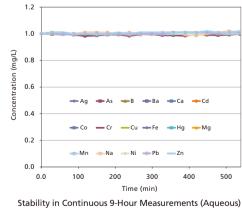
- Easy to check for interference from matrix components
- High accuracy
- Long-term performance stability

In fields related to metals and electrical/electronics, ICP-AES is primarily utilized for quality control of materials. The demand is for high-accuracy analysis and long-term stability. Additionally, with minerals and electronic waste materials, for example, there

are sometimes complicated, high matrix samples. In such cases, it is important to avoid interference in order to obtain reliable analysis results.

With the ICPE-9800 Series

- Obtain accurate measurement values, even when analyzing complicated materials, using the data acquired for all wavelengths, plus a comprehensive wavelength database that includes interference data.
- Achieve the highest level of reproducibility and long-term stability due to the instrument's proprietary high-frequency power source, a sample injection system that leaves no memory effects, and a robust optical system.
- The axial view unit can be removed, and the system can be used exclusively for radial view.



Stability in Continuous 9-Hour Measurements (Aqueous 1 mg/L Solution of Each Element Continuous 9-Hours Measurements with Axial View

High Performance

System Design Helps Ensure Maximum Performance

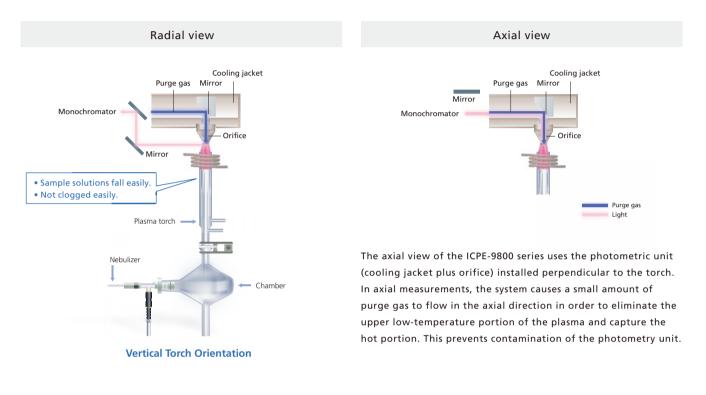
- Photometric System Highly Suitable for the Analysis of a Wide Variety of Samples
- Leading-Edge CCD Detector with One Million Pixels Capable of Simultaneous Recording of All Wavelengths
- Three Features Reduce Gas Consumption by Half



Highly Suitable for the Analysis of a Wide Variety of Samples

Simultaneous Analysis of Trace and High-Concentration Samples Without Concern for Contamination

The torch is oriented vertically to minimize any adhesion of sample on the torch walls, thus reducing memory effects. Simultaneous analysis is possible by switching between axial and radial views.



Analysis of High-Concentration Range and Cooling Jacket Removal, Specifically for Radial View Organic Solvent Samples

When only the radial view is used to analyze high-concentration samples or inject certain organic solvents (such as xylene), the cooling jacket can be removed to use the unit exclusively for the radial view. Removing the cooling jacket is easy.



Axial & Radial view



ICPE-9820

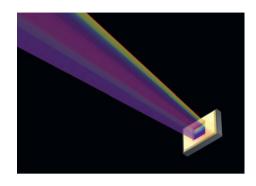
Radial view only

Simplifies Organic Solvent Measurements

No oxygen gas (auxiliary gas) is necessary for analyzing organic solvents, such as drugs dissolved in DMF or petroleum products diluted with xylene. The optimized plasma conditions and torch layout significantly reduce carbon deposits on the torch tip, thus enabling stable analysis. Also, since oxygen gas cylinders or gas flow lines are not necessary, it eliminates the need for associated installation work or other additional expenses.

Leading-Edge CCD Detector with One Million Pixels Capable of Simultaneous Recording of All Wavelengths

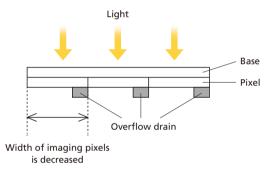
Data for all wavelengths are captured as an image formed on a two-dimensional plane using a large 1-inch CCD sensor, in the same way that a camera captures a photograph. The acquired data are saved for reviewing at any time. The wavelength can be changed after the measurement is finished, thus reducing the need to reanalyze samples and enabling faster method development. In addition, gualitative data can be read and matrix elements can be checked and corrected for, thus eliminating measurement errors due to interference.



Anti-Blooming

One-Inch Back-Illuminated CCD Detector

Since the instrument employs a back-illuminated CCD with overflow drains, it provides a broad light receiving area, while also preventing blooming

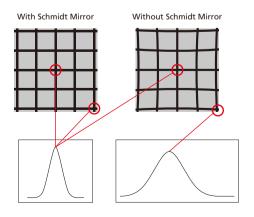


Automatic System Shutdown After Analysis

The cooling temperature of the CCD is -15°C, which means it can be used at a higher temperature than a conventional semiconductor detector (-40°C). The waiting time at shutdown that is usually required in order to prevent condensation is not necessary.

High Sensitivity and High Resolution Schmidt-aberration Corrected

A Schmidt mirror is used for correcting astigmatism. Spectrometers without this function result in blurring along the perimeter of the detector, which decreases resolution and sensitivity.



Three Features Reduce Gas Consumption by Half

Gas Usage During Analysis and Standby Halved

Mini Torch

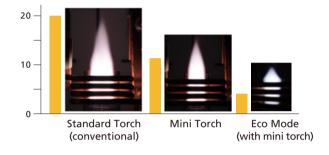


Mini-torch is designed to have only half the cross sectional area of standard torches. Applying the same high-frequency output to the smaller cross section increases the energy density per cross section. This improves the excitation efficiency, resulting in higher sensitivity.

Eco Mode



Reducing the high-frequency output to 0.5 kW and the plasma gas flow rate to about 5 L/min during standby saves energy and reduces costs. The analysis mode starts up smoothly as well, which enables stable analysis.



Reduced Startup Gas Consumption

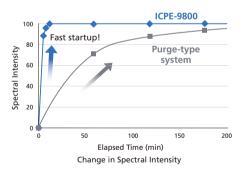


To enable measurements of wavelengths in the vacuum UV region (below 190 nm) ICPE-9800 systems employ a vacuum pump (rotary pump) to evacuate the air and remove oxygen from inside the spectrometer. This ensures a shorter startup time in comparison to purge-type systems. When the pump stops, a solenoid valve automatically closes to maintain the vacuum inside the spectrometer. Consequently, there is no need to worry about contamination from atmospheric air flowing back into the spectrometer after the pump stops.

Vacuum

Advantages of Vacuum Spectrometers

- Lower operating costs
- Faster startup and shutdown Startup takes about 10 minutes. Also, the system can be switched OFF immediately after measurements.



Sample Introduction System Achieves Stable Analysis for Long Periods of Time

Natural Aspiration and Gravity Drain

The sample introduction system incorporates a high-accuracy nebulizer for introduction by free aspiration and a gravity drain. Therefore, a peristaltic pump is not necessary. Since there is no need to worry about a reduction in the efficiency or the variability of introduction caused by the deterioration of the pump tube, or trouble caused by improper draining, stable analysis can be accomplished for long periods of time. (If you wish to automatically add an internal standard element, an optional peristaltic pump should be used.)



Smart Assist

ICPEsolution Software Ensures a Smoother Analysis Process



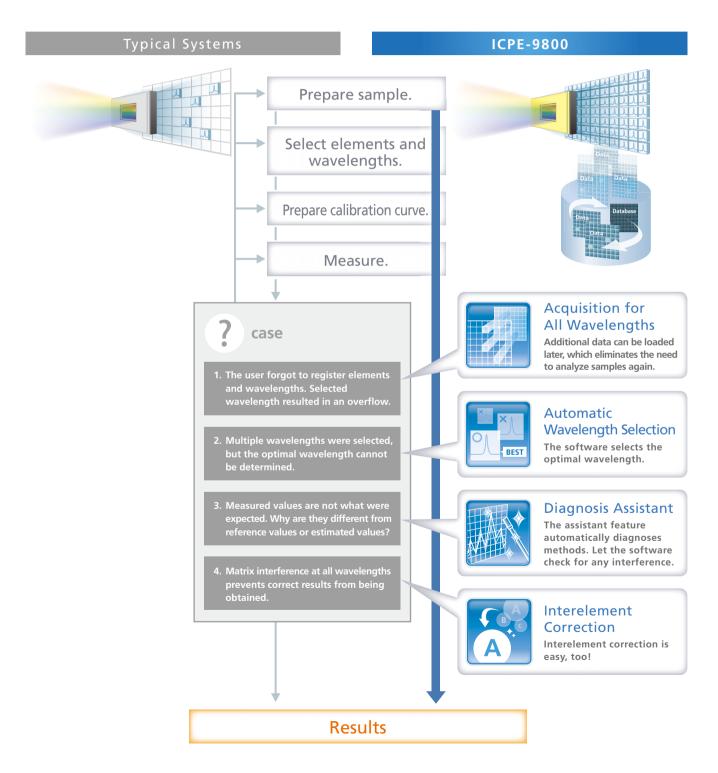
ICPEsolution Software Ensures That Analysis Can Be Started Smoothly

Start measurements easily by simply clicking icons on the assistant bar in order.

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(3	Instrument Calibration									-	Jth cali Iibration.	brat	tion)
(4	Sample Registration		Regist	er tl	he sa	mple	9						

Acquisition for All Wavelengths and Assistant Functions Ensure a Smoother Analysis Process

The ICPE-9800 series' assistant functions, which combine extensive spectral data with a substantial database, enable easy optimization of methods and a simpler, more efficient analytical workflow.



Acquisition for All Wavelengths Allows You to Freely Add Elements and Wavelengths



Acquisition for All Wavelengths

Even after measurements are finished, the elements and wavelengths can be added, which allows you to confirm the quantitative or qualitative data. Because data are acquired for all wavelengths, there is no need to reanalyze samples.

Adding Quantitative Analysis The quantitative values can be displayed by simply adding elements or wavelengths. This is especially helpful when you forgot to specify an element to be measured or want to obtain data for other wavelengths.

Adding Qualitative Analysis The profiles and semi-quantitative values can be loaded and confirmed for all elements. This is useful for determining the approximate concentrations of elements that were not quantitated, for example to confirm matrices.

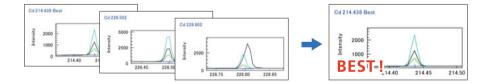
Reanalyzing Data from Previous Analyses Once data for all wavelengths have been saved, it can be loaded and reanalyzed at any time. This availability of data provides peace of mind in case something unexpected happens with quality control or when analyzing samples that are only available in small quantities.

Three Functions Make Method Optimization Easy



Automatic Wavelength Selection

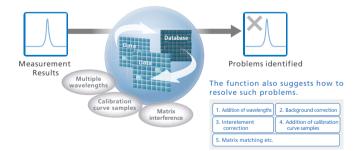
This function automatically selects the optimal wavelengths for the measurement sample based on the SB ratio and whether or not there is interference from the matrix.





Diagnosis Assistant

This function automatically checks for any problems with the method and, if any are discovered, it suggests the best way to resolve them. This allows anyone to quickly obtain accurate analytical values.





Interelement Correction

This function is useful if high-matrix samples cannot be quantitated accurately due to optical interference at all analytical wavelengths. ICPEsolution software allows users to easily perform interelement correction by simply adding a calibration sample for the interfering element to the calibration curve sample.



+a

Also Smart at Creating Methods Before Analysis

Method Development Assistant

This function uses the results of qualitative analysis to automatically create a method (including wavelengths and calibration curve concentrations) depending on the concentrations of the elements targeted for measurement and the matrix in the sample. User method development can be performed smoothly.

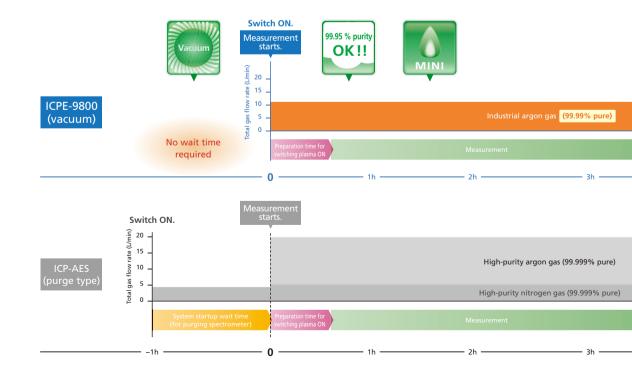
Lowering Operating Costs

Three Features Minimize Gas Consumption, Leading to Cost Savings

ICPE-9800 systems include three features for reducing gas consumption (Eco mode, Mini-torch system, and Vacuum spectrometer), which significantly reduce the amount of argon gas consumed.

Analysis Example

In this example, about 120 samples were measured for six hours in a day, with preparation time provided (for preparing samples and taking rest breaks) between the measurements.





Eco Mode

An Eco mode has been added to reduce argon gas consumption to about half the normal level and high-frequency output to about half the normal level while in standby mode. The plasma gas flow rate is automatically reduced during standby mode, and the system enters the Eco mode. When a sample is placed in position and the measurement start icon is clicked, the system automatically returns to analysis mode and starts measurements.



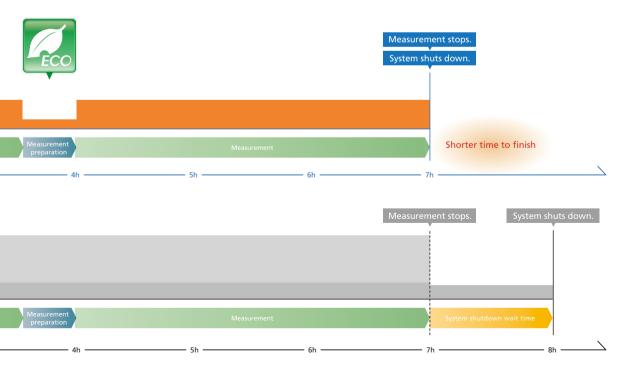
Mini-Torch System

Mini-torch consumes only about half as much argon gas as standard torch.

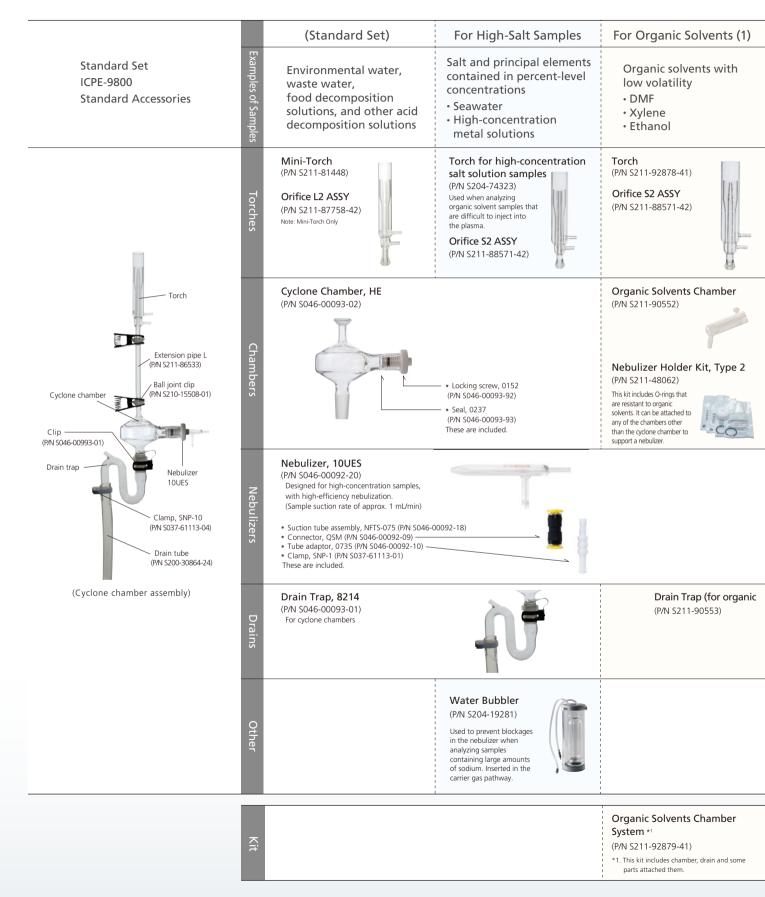


Vacuum Spectrometer—No Purge Gas Required

Unlike purge-type spectrometers, the vacuum spectrometer does not need to be purged continuously with high-purity argon or nitrogen gas.



Accessories



Т	
For Organic Solvents (2)	For Hydrofluoric Acid Resistance
Organic solvents with high volatility • THF • Acetone	Solutions with residual hydrofluoric acid
Organic Solvent Torch (P/N S211-92876-41) Used when analyzing organic solvent samples that are difficult to inject into the plasma. Orifice S2 ASSY (P/N S211-88571-42)	Demountable Torch (P/N 5211-92893-41) Orifice 52 ASSY (P/N 5211-88571-42)
Organic Solvents Water-Cooled Chamber Kit (P/N S211-90557) This increases injection efficiency of organic solvent samples by cooling the chamber and suppressing sample evaporation within the chamber. Nebulizer Holder Kit, Type 2 (P/N S211-48062) This kit includes O-rings that are resistant to organic solvents. It can be attached to any of the chambers other than the cyclone chamber to support a nebulizer.	Chamber Assembly (P/N S046-00093-05) Extension Pipe for Hydrofluoric Acid, HFS (P/N S211-84175)
	Nebulizer, PFA1S (P/N S046-00092-17) • Suction tube assembly, NFTS-075 (P/N S046-00092-18) • Tube assembly, 70-803-0911 (P/N S046-00092-19) • Connector, QSM (P/N S046-00092-09) • Tube adaptor, 0735 (P/N S046-00092-10) • Clamp, SNP-1 (P/N S037-61113-01) These are included.
solvents)	Hydrofluoric-Acid-Resistant Drain (P/N S046-00093-06)
Low-Temperature Thermostatic Chamber NCB-1200 (special model) for Water-Cooled Chamber (P/N S044-01910-01) Size : W210xD430xH639 mm 29kg Power supply : Single-phase, 100 V, 50/60 Hz, 9.5 A	Clamp (P/N S037-60091-03)
Organic Solvents Water-Cooled Chamber System * ² (P/N S211-92880-41) *2. This kit includes chamber, drain, thermostatic chamber and some parts attached them.	Hydrofluoric Acid Sample Injection System * ³ (P/N S211-92881-41) *3. This kit includes torch, chamber, nebulizer, drain and some parts attached them.



Peripheral Equipment

For automatic analysis of 60 samples Autosampler ASC-9800 (P/N S211-88770-58)

Multiple samples can be analyzed successively. The turntable results in a short path length to the emission unit, reducing the rinse time.



Vials: 60 15-mL vials 8 50-mL vials Size: W290×D450×H289 mm Power supply: AC100 V-240 V ± 10%, 50/60 Hz, 50 VA Autosampler ASX-520 (P/N S211-84476-01) Vials 10 50-mL vials (standard samples) 240 14-mL vials 160 20-mL vials (rack sold separately) 84 50-mL vials (rack sold separately) Size: Main unit W520×D482×H250 mm (excluding sample probe unit) Power supply unit W90×D180×H60 mm (approximate dimensions) Power supply: AC100 V-240 V ± 10%, 50/60 Hz, 200 VA Weight: Main unit 10.5 kg Note: A connection kit (P/N S211-92938-41) is required.

For simultaneous analysis of 240 samples

For simultaneous analysis of 120 samples Autosampler ASX-260 (P/N S211-84476-19)

Vials

120 14-mL vials

10 50-mL vials (standard samples) 80 20-mL vials (rack sold separately) 42 50-mL vials (rack sold separately) Size: Main unit W330xD508xH250 mm (excluding sample probe unit)

Power supply unit W90×D180×H60 mm (approximate dimensions) Power supply: AC100 V-240 V ± 10%, 50/60 Hz, 200 VA Weight: Main unit 8.4 kg Note: A connection kit (P/N S211-92938-41) is required.

Part 11 Compliance Software (P/N S211-49140-92)

This software provides full compliance with FDA Title 21 CFR Part 11. It includes compliant functionality for electronic signatures, software security, source data storage, data processing history recording, operation logging, and audit trails.

Quality Control Software QAQC ICPE

(P/N S211-49146-91)

This software is based on QAQC items obtained USEPA CLP SOW ILM05.x.

For high-sensitivity analysis of As, Se, and Sb Hydride Generator HVG-1 (P/N S206-17143-41 to 58)

Note: HVG-ICP connection kit (P/N S211-92481-58) and pump are required.

For reducing the suction volume of small amounts of samples by half

Nebulizer for Small Amounts of Samples, 07UES (P/N \$046-00092-21) A nebulizer with high-efficiency nebulization.

• Sample suction tube assembly, NFTS-075 (P/N S046-00092-18) Connector, OSM (P/N \$046-00092-09) Tube adaptor, 0735 (P/N \$046-00092-10) Clamp, SNP-1 (Sample suction rate of approx. 0.6 mL/min) (P/N S037-61113-01)

These are included.



Cooling Water Circulator (P/N S211-92962-41) Size: W377×D500×H615 mm Power supply: AC200 V-230 V, 50/60 Hz, 2 kVA Weight: 43 kg

Note: A connection kit (P/N S211-92884-41) is required. Note: A hose, PVC tetron braid, (P/N S018-31509) is required.



Tap Water Connection Kit (P/N \$211-90558-41)

This is required if using tap water to cool the main ICPE-9800 unit

Note: A coupler set for tap water connection (P/N S035-60942-15) is required.

For high-sensitivity analysis of Na or K in organic solvent samples Argon and Oxygen Gas Mixture Supply Unit (special order)

Normally, the ICPE-9800 does not require oxygen gas to be added to the plasma when organic solvent samples are measured. However, when trace amounts (ppb levels) of elements such as Na and K in organic solvent are measured, carbon can cause background problems. A four-layered torch is useful for reducing such problems by introducing oxygen safely into the plasma

Peristaltic Pump (P/N S211-92430-41)

Installed internally, with up to four channels Size: W121×D174×H131 mm (excluding protrusions); This pump is also used with the automatic internal standard addition kit.



- For adding internal standards automatically to ensure accurate analysis with ease
- Automatic Internal Standard Addition Kit (P/N S211-92883-41)

This kit is used for in-line mixing of a sample solution to be measured and an internal standard element solution and for introducing the mixture into the ICP system.

Option (Third-Party)

Hydride Generator hydride FAST/Manufactured by Elemental Scientific Inc. Ultrasonic Nebulizer U5000AT/Manufactured by CETAC Technologies Inc.

ESI's hydride ICP Generation System is used to concentrate hydride forming elements before analysis with Shimadzu's ICPE-9800 Series.

By increasing the concentration, sensitivity of the ICP spectrometer increases for elements like Hq, Se, As, Sn, Te and Bi.

CETAC:

CETAC U-5000AT* Ultrasonic Nebulizer for ICPE-9800 Series. Increase sensitivity about a factor of 10x, but varies element to element. General use is for aqueous solutions.

Isomist

Temperature-controlled sample introduction kit. The temperature is electronically controlled using a powerful inbuilt Peltier device. You can select any temperature between -10°C and +60°C in 1°C increments to provide the optimum conditions for any application. The rapid response of the Peltier device allows a spray chamber temperature of -5°C.

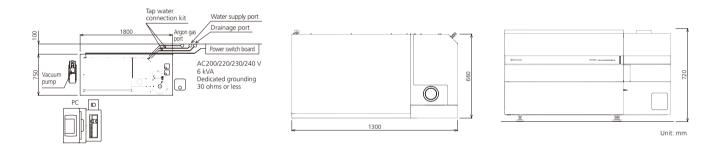
Twister Spray chamber:

Used for non-volatile organics. The Twister cyclonic spray chamber features a central transfer tube which acts as a secondary particle separator helping separate larger aerosol particles from the sample. This reduces solvent load in the plasma without compromising detection limits.

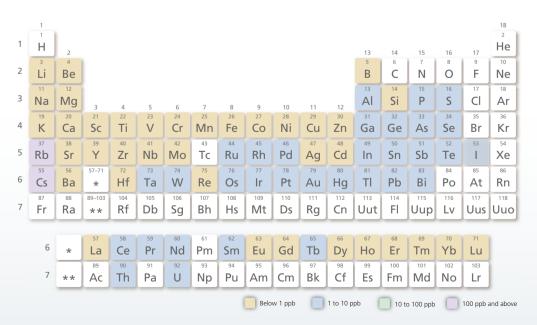
Installation Requirements for ICPE-9800 Systems

1. Installation	Temperature: 18°C to 28°C (rate of temperature change: 2°C/h or lower)	5. Cooling water	Plasma stand cooling water: Water temperature of 5°C to 30°C;				
room	Humidity: 20% to 70%	_	flow rate of 1.5 L/min or more				
environment	Avoid locations with high levels of vibration or dust.	_	Note: UAG-1 requires cooling water to be supplied separately.				
2. Power supply	Main unit Single-phase, 200/220/230/240 V ± 10%, 50/60 Hz,	-	Note: Cooling water circulator can also be used for the plasma stand and UAG-1				
	6 kVA	6. Exhaust duct	Exhaust gas from the plasma stand is primarily argon; however,				
	Options	_	be sure to install an exhaust duct, since the gas may also contain				
	Cooling Water Circulator Single-phase, 200 V-230 V 50/60 Hz 2 kVA	_	metallic vapors and solvents.				
3. Grounding	Should be grounded independently with a maximum resistance of 30 $% \left({{\mathcal{T}}_{{\mathcal{T}}}} \right)$.	7. Weight	210 kg				
4. Gas equipment	Type: Argon gas of 99.95% or greater purity						
	Make adjustments so that argon gas is supplied at 450 ± 10 kPa.						
	Approximately one 7-m ³ cylinder is required for about 8 hours of operation						
	With the standard specifications, the consumption rate of argon gas						
	used in analysis is 0.74 m³/h.						

Installation Example



Elements Analyzed by the ICPE-9800 Series



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►



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