

The name to vacuum with

## **EXP1-20 DT (PRS-HEC) RE HEPA WITH 3D TOOL**

Powder Recovery System with High Efficiency Cyclone

**ATEX** 

**ATEX** 3rd Party Certified Ex d IIA T3 Gb Ex t IIIC T200°C Db IP6X **LCIE 03 ATEX 6297** 



**GUARANTEED** for the Safe Recovery of Combustible/Conductive

ESD Safe Vacuum Systems for Hazardous Locations are designed to prevent ignition hazards.

We use metal parts or Static Dissipative Powder Coating to prevent Electrostatic Discharge (ESD)



## Characteristics













ess than 10 ohms

High Efficiency Cyclone

Included

Efficiency Unit



Tank





- Included

- Powder Recovery System (PRS) for 3D Printing and Additive Manufacturing
- Suitable for all AM applications (both plastic & metal)
- Facilitates the extraction & recovery of powder from the AM machine powder bed and build chamber
- The integrated cyclonic pre-separator can separate and collect up to 98% of the powder before it enters the vacuum
- The powder is recovered in the detachable recovery tank made of stainless steel Type 304
- Recovered powder can be easily disposed or re-used depending on the application
- Meets NFPA 484 for Additive Manufacturing paragraph 13.4.1 – Equipment listed for Class II, Group E atmospheres
- Meets NFPA 484 for Powder and Dust Collection paragraph 11.2.4.4.1 - Cyclone without filter media
- ATEX & IECEx Certified for Conductive dusts Group IIIC
- Provides a very high protection level in the collection tank

## **Specifications**

EXP1-20 DT (PRS-HEC) RE HEPA WITH 3D TOOL KIT	113220B-3D
Model Name	EXP1-20 DT (PRS-HEC) RE HEPA WITH 3D TOOL KIT
Type (Powerhead)	Electric
TEFC Motor	Yes
Tension	230 V
Frequency	50 Hz
Phase	Single
Wattage	1000 W
Power	1 kW
Amperage	4.5 A
Air Flow	224 m <sup>3</sup> /h
Vacuum Pressure	1550 mm H <sub>2</sub> 0
Sound Level	78/85 dB(A)
Type of Power Outlet	Not Included
Recovery Capacity (Tank)	25 L
Length	112 cm
Width	56 cm
Height	135 cm
Weight (Vacuum Only)	98 kg.
Cord Length	15 m

Please note that specifications are subject to change without notice

Website: http://www.tiger-vac.eu Email: info@tiger-vac.it

Laval, Quebec

Canada H7L 5W2
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## Use only recommended tools & accessories



EXP1-20 DT (PRS-HEC) RE HEPA Sideview 1



EXP1-20 DT (PRS-HEC) RE HEPA Sideview 2



3D Tool Kit for 2" camlock suction inlet - included



Optional 3D Accessories



Extra recovery tank with lid to facilitate the refresh and re-use of the recovered powders (Part# 223001-ASM1) - Optional

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