# Cat® C18 DIESEL GENERATOR SETS



### Standby & Prime: 60Hz, 220V (3 Phase)



Engine Model	Cat® C18 ATAAC™ In-line 6, 4-cycle diesel
Bore x Stroke	145 mm x 183 mm (5.71 in x 7.2 in)
Displacement	18.13 L (1106.36 in³)
Compression Ratio	14.5:1
Aspiration	Turbocharged Air-to-Air Aftercooled
Fuel Injection System	MEUI
Governor	Electronic ADEM™ A4

Standby	Prime	Performance Strategy
550 ekW, 688 kVA	500 ekW, 625 kVA	Low BSFC

### PACKAGE PERFORMANCE

Performance	Stan	idby	Prir	ne
Frequency	60 Hz		60 Hz	
Genset Power Rating	688 kVA		625 kVA	
Gen set power rating with fan @ 0.8 power factor	550 ekW		500 ekW	
Fuelling strategy	Low BSFC		Low BSFC	
Performance Number	DM9832-01		DM9831-01	
Fuel Consumption				
100% Load with Fan	147.8 L/hr	39.1 gal/hr	133.9 L/hr	35.4 gal/hr
75% Load with Fan	107.9 L/hr	28.5 gal/hr	101.1 L/hr	26.7 gal/hr
50% Load with Fan	73.9 L/hr	19.5 gal/hr	70.8 L/hr	18.7 gal/hr
25% Load with Fan	43.6 L/hr	11.5 gal/hr	43.3 L/hr	11.4 gal/hr
Cooling System <sup>1</sup>				
Radiator air flow restriction (system)	0.12 kPa	0.48 in. Water	0.12 kPa	0.48 in. Water
Radiator air flow	481 m³/min	16986 cfm	481 m <sup>3</sup> /min	16986 cfm
Engine coolant capacity	20.8 L	5.5 gal	20.8 L	5.5 gal
Radiator coolant capacity	37.0 L	9.7 gal	37.0 L	9.7 gal
Total coolant capacity	57.8 L	15.2 gal	37.0 L	9.7 gal
Inlet Air				
Combustion Air Inlet Flow Rate	44.6 m³/min	1574.9 cfm	42.0 m³/min	1483.1 cfm
Max. Allowable Combustion Air Inlet Temp	48.4 ° C	119.1 °F	48.0 ° C	118.4 °F
Exhaust System				
Exhaust Stack Gas Temperature	487.9 ° C	910.2 °F	466.0 °C	870.8 °F
Exhaust Gas Flow Rate	119.9 m³/min	4233.7 cfm	109.5 m³/min	3866.8 cfm
Exhaust System Backpressure (Maximum Allowable)	10.0 kPa	40.0 in. water	10.0 kPa	40.0 in. water
Heat Rejection				
Heat Rejection to Jacket Water	172 kW	9781 Btu/min	161 kW	9156 Btu/min
Heat Rejection to Exhaust (Total)	523 kW	29742 Btu/min	468 kW	26617 Btu/min
Heat Rejection to Aftercooler	125 kW	7109 Btu/min	109 kW	6199 Btu/min
Heat Rejection to Atmosphere from Engine	138 kW	7848 Btu/min	124 kW	7052 Btu/min
Heat Rejection to Atmosphere from Generator	26.4 kW	1501 Btu/min	29.8kW	1695 Btu/min

LEHE1735

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125 ° C

Emissions (Nominal) <sup>2</sup>	Star	Standby		Prime	
NOx	3374.3 mg/Nm <sup>3</sup>	6.8 g/hp-hr	3530.2 mg/Nm <sup>3</sup>	7.0 g/hp-hr	
CO	75.0 mg/Nm <sup>3</sup>	0.2 g/hp-hr	87.1 mg/Nm <sup>3</sup>	0.2 g/hp-hr	
HC	4.0 mg/Nm <sup>3</sup>	0.0 g/hp-hr	4.8 mg/Nm <sup>3</sup>	0.0 g/hp-hr	
PM	6.4 mg/Nm <sup>3</sup>	0.0 g/hp-hr	5.8 mg/Nm <sup>3</sup>	0.0 g/hp-hr	
Alternator <sup>3</sup>	Star	Standby		Prime	
Voltages		380V			
Motor Starting Capability @ 30% Voltage Dip		1629 skVA			
Current	1806	1806 amps		1640 amps	
Frame Size		GTA312AE47			
Excitation		Auxiliary Coil			

#### **DEFINITIONS AND CONDITIONS**

Temperature Rise

150 ° C

### **APPLICABLE CODES AND STANDARDS:**

AS1359, CSA C22.2 No100-04, UL142, UL489, UL869, UL2200, NFPA37, NFPA70, NFPA99, NFPA110, IBC, IEC60034-1, ISO3046, ISO8528, NEMA MG1-22, NEMA MG1-33, 2006/95/EC, 2006/42/EC, 2004/108/EC.

Note: Codes may not be available in all model configurations. Please consult your local Cat Dealer representative for availability.

**STANDBY:** Output available with varying load for the duration of the interruption of the normal source power. Average power output is 70% of the standby power rating. Typical operation is 200 hours per year, with maximum expected usage of 500 hours per year.

**PRIME:** Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions.

Fuel Rates are based on fuel oil of 35° API [16° C (60° F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29° C (85° F) and weighing 838.9 g/litre (7.001 lbs/U.S. gal.). Additional ratings may be available for specific customer requirements, contact your Caterpillar representative for details. For information regarding Low Sulfur fuel and Biodiesel capability, please consult your Cat dealer.

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### **BUILT FOR IT.**



<sup>&</sup>lt;sup>1</sup> For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory.

<sup>&</sup>lt;sup>2</sup> Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77° F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 BTU/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

<sup>&</sup>lt;sup>3</sup> UL 2200 Listed packages may have oversized generators with a different temperature rise and motor starting characteristics. Generator temperature rise is based on a 40° C ambient per NEMA MG1-32.