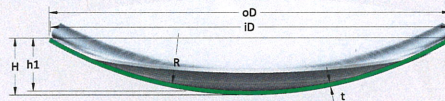
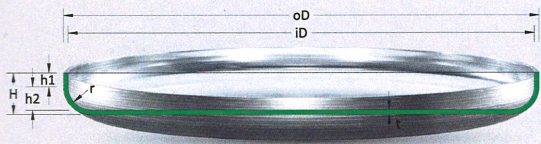


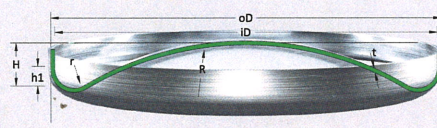
I nostri prodotti



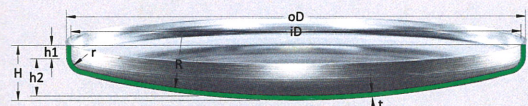
Tf
 oD= 168÷7000
 R= a richiesta
 t= 2÷50



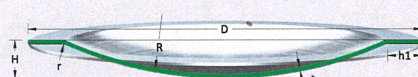
Ta
 oD= 219÷6000
 r= 20÷400
 h1= 0÷150
 t= 2÷30



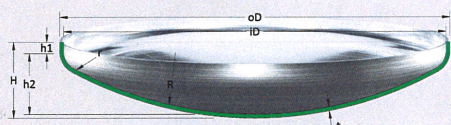
Tg
 oD= 168÷6500
 R= a richiesta
 r= 20÷400
 h1= 0÷25
 t= 2÷35



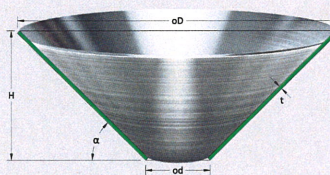
Tb
 oD= 168÷6500
 R= 2 x oD
 r= 30÷50
 h1= 0÷25
 t= 2÷35



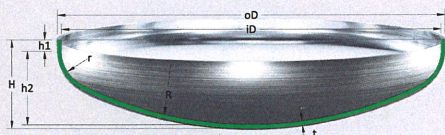
Th
 oD= 168÷7000
 R= a richiesta
 r= 10÷50
 h1= 20÷150
 t= 2÷35



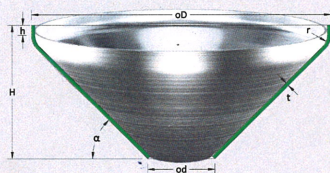
Tc
 oD= 168÷6500
 R= oD
 r= 50
 h1= 0÷25
 t= 2÷35



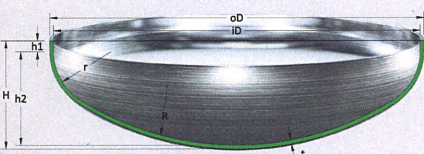
Ti1
 oD= 168÷6500
 alpha= 5°÷85°
 H= a richiesta
 t= 2÷35



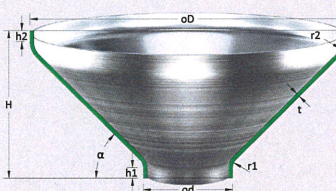
Td
 oD= 168-6500
 R= oD
 r= 0,10 x oD
 h1= 0÷25
 t= 2÷35



Ti2
 oD= 168÷6500
 r= 0÷400
 h= 0÷100
 alpha= 5°÷85°
 H= a richiesta
 t= 2÷35



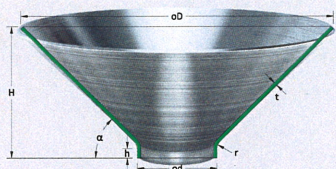
Te
 oD= 168÷6000
 R= 0,8 x oD
 r= 0,154 x oD
 h1= 0÷100
 t= 2÷35



Ti3
 oD= 168÷6500
 r= 0÷400
 h= 0÷100
 alpha= 5°÷85°
 H= a richiesta
 t= 2÷35

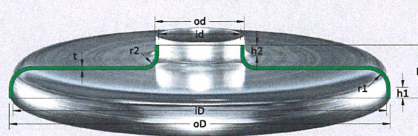
Tabella smussi

<p>T1</p> <p>outside inside</p>	<p>T2</p> <p>outside inside</p>	<p>T3i</p> <p>outside inside</p>	<p>T3i+a Ci1</p> <p>outside inside</p>	<p>T3o</p> <p>outside inside</p>	<p>T3o+a CE1</p> <p>outside inside</p>	<p>T4o</p> <p>outside inside</p>	<p>T4i</p> <p>outside inside</p>
<p>T5i</p> <p>outside inside</p>	<p>T5i+a Ci2</p> <p>outside inside</p>	<p>T5o</p> <p>outside inside</p>	<p>T5o+a</p> <p>outside inside</p>	<p>T6i</p> <p>outside inside</p>	<p>T6i+a CE2</p> <p>outside inside</p>	<p>T6o</p> <p>outside inside</p>	<p>T6o+a</p> <p>outside inside</p>
<p>T7</p> <p>outside inside</p>	<p>T7a DV1</p> <p>outside inside</p>	<p>T8i DV2</p> <p>outside inside</p>	<p>T8i+a</p> <p>outside inside</p>	<p>T8o</p> <p>outside inside</p>	<p>T8o+a</p> <p>outside inside</p>		



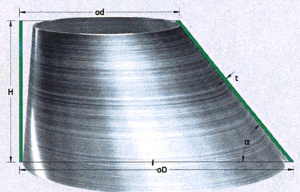
Ti4

oD= 168÷6500
α= 5°÷85°
H= a richiesta
t= 2÷35



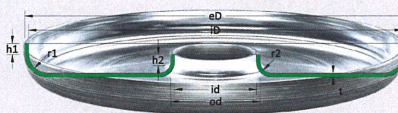
Tm

oD= 219÷6000
od= 219÷5800
r1= 20÷400
r2= 20÷400
h1= 0÷150
h2= 0÷150



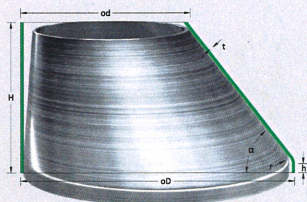
Tie1

oD= 168÷6500
α= 5°÷85°
H= a richiesta
t= 2÷35



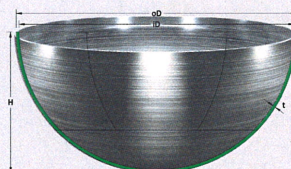
Tn

oD= 219÷6000
od= 219÷5800
r1= 20÷400
r2= 20÷400
h1= 0÷150
h2= 0÷150



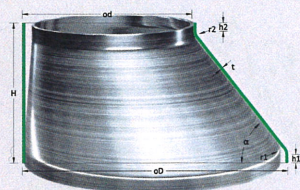
Tie2

oD= 168÷6500
r= 0÷400
h= 0÷100
α= 5°÷85°
H= a richiesta
t= 2÷35



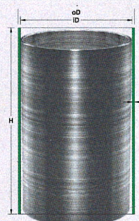
Ts

oD= 400÷12000
H= a richiesta
t= 2÷50



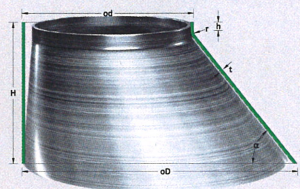
Tie3

oD= 168÷6500
r= 0÷400
h= 0÷100
α= 5°÷85°
H= a richiesta
t= 2÷35



Tv

oD= 400÷12000
H= a richiesta
t= 2÷50



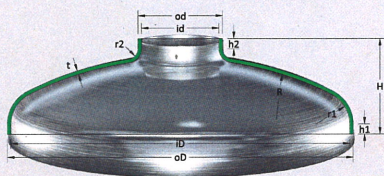
Tie4

oD= 168÷6500
r= 0÷400
h= 0÷100
α= 5°÷85°
H= a richiesta
t= 2÷35

Legenda Simboli

oD= diametro magg. esterno
od= diametro min. esterno
iD= diametro magg. interno
id= diametro min. interno
H= altezza tot. esterna
h= altezza collarino
h1= h su diametro magg.
h2= h su diametro min.

R= raggio int. bombatura
r= raggio di raccordo
r1= r interno su diam. magg.
r2= r esterno su diam. min.
t= spessore
α= angolo conicità



Ti

oD= 168÷6500
R= a richiesta
r= a richiesta
h1= 0÷100
t= 2÷35



Specifiche di produzione

Trattamenti termici

DISTENSIONE

- temperatura di 600±10 °C
- per acciaio al carbonio richiesta
- per fondi secondo codice ASME

NORMALIZZAZIONE

- temperatura di 900±10 °C
- per acciaio al carbonio
- per fondi secondo codice PED o CODAP

SOLUBILIZZAZIONE

- temperatura intorno a 1100 °C
- per acciai inossidabili austenitici e ferritici

Materie prime

Acciaio inox, al carbonio, alluminio e rame

Prove distruttive e non distruttive

PROVE DISTRUTTIVE

- Test di trazione
- Test di piega
- Test di resilienza
- Test di durezza

PROVE NON DISTRUTTIVE

- RT test radiografico
- PT test liquidi penetranti
- MT test magnetoscopico
- UT test agli ultrasuoni

Cianfrinatura del bordo

Come da tabella smussi

Trattamenti superficiali

- Lucidatura
- Satinatura
- Fiorettatura
- Sabbiatura
- Sgrassaggio

Verifica normativa

ASME "U" STAMP div. 1 e 2, TUV e 2014/68/EU